

Date:
User:Tuesday, 12/5/2006 8:01:02 AM
Kim Johnston

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	HANDLE
Job Number :	29745		
Estimate Number :	10508		
P.O. Number :	N/A	Part Number :	D2419
This Issue :	12/5/2006	S.O. No. :	N/A
Prsht Rev. :	NC	Drawing Number :	D2419 REV. A
First Issue :	N/A	Project Number :	N/A
Previous Run :	29242	Drawing Revision :	A
		Material :	N/A
Written By :	Due Date :		12/23/2006
Checked & Approved By :	Qty:		10
Comment :	Um:		Each

Comment : Est: A 00.02.14 New Issue EC/JB

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	4025674	Black Nylon Strap
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Comment: Qty.: 0.0833 f(s)/Unit Total: 0.8330 f(s)
 Black Nylon Strap
 Material: Nylon Web (Black) 1.00" x 0.06" thick
 (40-2567-4)

Batch: M19079

MF 07-02-13

(10)

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
 Cut to length using hot knife as per Dwg D2419

MF 07-02-13

(10)

3.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECK

SB 07/02/13

(10)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: ST 429

SB 07/02/13

10

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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**Comment:** FINAL INSPECTION/W/O RELEASE

SB 07/02/14

(10)

Job Completion



VL 07/02/14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: 12 Date: 07/02/14
 QA: N/C Closed: _____ Date: _____

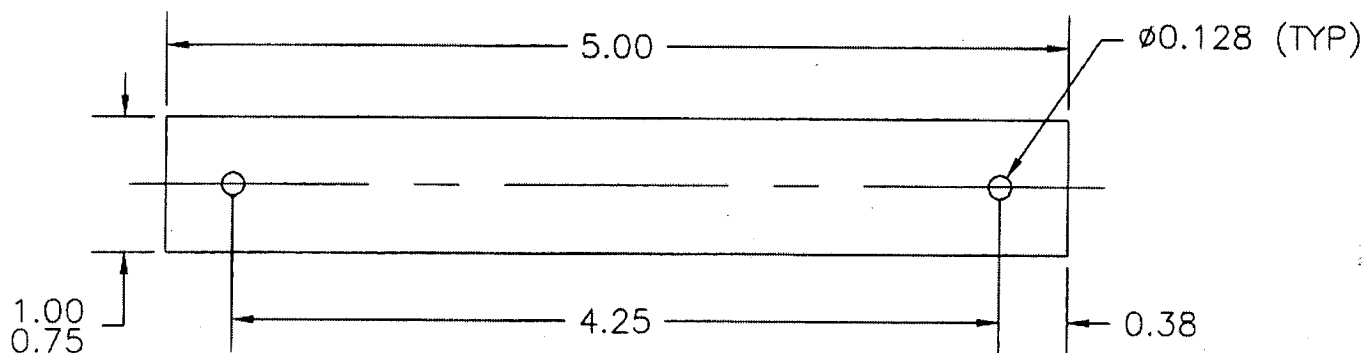
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN RF	DRAWN BY LP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED A	APPROVED A	DRAWING NO. D2419	REV. A SHEET 1 OF 1
DATE 00.01.21		TITLE HANDLE (WEB)	SCALE 1:1
A	00.01.21	NEW ISSUE	

RELEASED
00-02-03 DS



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 29745

MATERIAL: NYLON WEB (BLACK) 0.06 THICK CUT WITH HOT KNIFE
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED